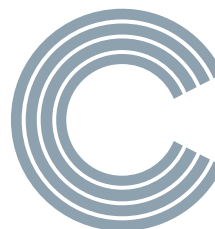


BESAWET 2K Wet On Wet Filler



DESCRIPTION



2K primer filler formulated for the painting of new parts or surfaces that do not present excessive unevenness. It allows a wet on wet refinish by recoating it 15-20 minutes after, without the need of sanding, improving productivity in the workshop by shortening the working time.

The product is designed to be applied on new panels with cataphoresis (even without previous sanding), scratches or small bodywork damage. In larger repaired areas, it can be used as a sealant and integrator.

Easy to apply, its satin and smooth appearance allows to detect small imperfections before the topcoat is applied.

It presents good adhesion on supports with cataphoresis, steel, galvanised surfaces, degreased electrozinc, aluminium and a great variety of plastics.

COLORS



Formulated in RAL 7040 for a correct coverage of the different finishes.

BESAWET

7040

SURFACE PREPARATION



It has good adhesion on steel, aluminium, galvanised surfaces, electrozinc, cataphoresis, GRP, PP-EPDM, ABS, PVC, PA, MA, SMC, NORYL, PC, as well as on polyester putties from the BESA range after sanding them.

Before starting repairing work, we recommend to sand, clean and degrease correctly with SD-7 10 or URASOL 8905 degreasers.

Recoatable, wet on wet, with 2K topcoats and two-coat systems.

The use of fillers is not recommended for repairs on thermoplastic acrylic enamels.

USE



Recommended process for painting new parts and repairs where the surface is not too uneven.

Respect the drying time and thickness indicated in order to prevent delays in the process and sinkage or wastage in the finishes. Obtaining a smooth and even surface will help to achieve a final finish with excellent extensibility and gloss.

APPLICATION



	STANDARD E-224
 Mixing ratio Volume Weight	4:1 V 100:20 P
 Pot-life	1-1.5 h
 Application viscosity Dilution %	20-25" URKISOL 8229 25-30%
 Gravity Gun Application pressure	1.3 - 1.4 mm 2-2.5 bar
 Number of coats Total thickness	1.5-2 coats 30-40 µm
 Flash time	5' between coats until tinted
 Drying Time 20°C IR Medium wave	20' 12-15'
 Sanding	Not required
 Recoatibility	From 15'-20' After 4 days sand with Star-Britte

MIXING RATIOS



	100 g	250 g	500 g	1000 g
BESAWET	64	160	320	640
HARDENER	13	32	65	130
THINNER	23	58	115	230

SAFETY INSTRUCTIONS

The use of appropriate personal protective equipment is recommended during application, to prevent the irritation of the respiratory tract, skin and eyes. For professional use only.

STORAGE

Keep in a tightly covered container, in a dry and ventilated place, avoiding direct exposure to sunlight. Temperature above 5°C is recommended, between 15 and 30°C optimal.

VOC

The VOC content of BESAWET is a maximum of 540 g/l, in compliance with European standard 2004/42/EC IIB(C) (540) <540 g/l.

The information contained in this Technical Specification Sheet is based on the knowledge and experience of the BESA technical department, and with it it's intended to advice and inform, being the responsibility of the user to take the necessary measures to guarantee the intended purpose of the product. **FOR PROFESSIONAL USE ONLY.**
